# SYNTHESIS OF INORGANIC MATERIALS AND NANOMATERIALS

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- 1) Glass
- 2) Precipitation
- 3) Biomaterials
- 4) Solvothermal synthesis
  - a) Hydrothermal synthesis of single crystals
  - b) Hydrothermal synthesis of nano-materials
- 5) Sol-gel processes
- a) The physics of sols
  - b) Sol-gel processing of silicate materials
  - c) Sol-gel chemistry of metal oxides
  - d) Inorganic-organic hybrid materials

#### 5) Sol-gel processes a) The physics of sols

What are the forces in a colloidal suspension?

- electrostatic repulsion between charged particles
- van der Waals attraction

Influence of pH linked to surface hydroxyl groups M-OH (M = Al, Si, Zr, Ti, Fe...) → see equation

pH at which the particles are electrically neutral: PZC (Point of Zero Charge)
→ the particles do not move in an electrical field

	SiO <sub>2</sub>	SnO <sub>2</sub>	TiO <sub>2</sub>	$Al_2O_3$	MgO
PZC	2.5	4.5	6.0	7.0-9.0	12

Formation of a double-layer on the surface → development of a surface potential Ex.: positively charged surface → see figure - rigid Stern layer containing water + counter ions → linear decrease of potential - diffuse layer → exponential decrease of potential

- Helmholtz plane: between Stern layer and diffuse layer;

- slip plane: between diffuse layer and bulk;

potential  $\Phi_{\rm H}$ potential  $\Phi_{\zeta}$ 

#### 5) Sol-gel processes a) The physics of sols

In an electric field, the particle move with the counter ions The slip plane separates the region of fluid that moves with the particles from the bulk

pH for  $\Phi_{\zeta} = 0$   $\rightarrow$  isoelectric point IEP (different from ZPC)

For stable colloidal suspensions

 $\Rightarrow \Phi_{\zeta} > 30 - 50 \text{ mV}$ 

If Φ<sub>ζ</sub> decreases (pH change or ionic strength increases)
 → double layer is compressed
 → coagulation

Coagulated colloid can be redispersed → peptization → remove counter ions by washing

→ videos of gel formation

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5) Sol-gel processes	b) Sol-gel processing of silicate materials					
Ex.: $Si(OR)_4 + 2 H_2O$	→ SiO <sub>2</sub> (sol-gel + 4	ROH	slow rate in water			
Tetraethoxysilane Tetramethoxysilane		TEOS TMOS				
The gelation can be initiated by pH change						
Reactions occurring: →see scheme						
competition between hydrolysis reactions and condensation reactions						
→See figure						
How to explain these differences? → different relative rates → need of a simple model						
- catal	erature – pH yst – natu ant mol ratio R <sub>m</sub> =	ıre of alkoxy = n(OR)/n(H <sub>2</sub>				

#### 5) Sol-gel processes b) Sol-gel processing of silicate materials

slow rate in water

 $Si(OR)_4 + 2 H_2O \rightarrow SiO_2(sol-gel + 4 ROH)$ **Ex.:** reactant mol ratio  $R_m = n(OR)/n(H_2O)$ 

Stoichiometry Rm = 2

 $R_m < 2$  (excess water)  $\rightarrow$  hydrolysis  $R_m > 2$  (excess silane)

→ condensation

See scheme

sol-gel transition → formation of a continuous network  $\rightarrow$  viscosity increases strongly → gelification time:  $\overline{\text{Si}(\text{OC}}\overline{\text{H}_3})_4 + \overline{\text{H}_2}\overline{\text{O}}$ >1000 h  $Si(OCH_3)_4 + HCl 0.05 mol L^{-1}$ 92 h

### 5) Sol-gel processes b) Sol-gel processing of silicate materials

Model: percolation theory See figure

p: fraction of filled sites (sol particles)

2 neighboring filled sites can form a bond -> cluster of size s

**One important parameter** 

 $\rightarrow$  p<sub>c</sub> = percolation threshold  $\rightarrow$  gel point

→ formation of clusters of particles

At the gel point the network is formed, but unbounded clusters are still present → importance for aging process after reaching the gel point

This model → site percolation Another model → bond percolation

Values of p<sub>c</sub>

	site percolation	bond percolation
2-D square	0.5927	0.5000
<b>3-D</b> cubic	0.3116	0.2488
<b>3-D</b> fcc	0.1992	0.1202

Aging: gelification reactions continue due to the presence of isolated clusters

### 5) Sol-gel processes b) Sol-gel processing of silicate materials

#### **Drying step**

- at 1 bar pressure -> formation of xerogels,

→ shrinkage of the gel due to interface forces (liquid-vapor capillary forces)

- → network destroyed, formation of a powder
- → formation of films, coating layers after thermal treatments

#### - under supercritical conditions $\rightarrow$ formation of aerogels

- → volume of the gel is preserved
- → control of shrinkage

See part V

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#### 5) Sol-gel processes c) Sol-gel chemistry of metal oxides

Ex.:  $[Al(OH_2)_6]^{3+}$ stable for pH < 3Formation of alumina gel by increasing the pH

Acid-base equilibrium M-OH<sub>2</sub> → M-OH (we ignore the charges) Olation reaction M-OH + M-OH<sub>2</sub> → M-OH-M + H<sub>2</sub>O formation of hydroxo bridge Oxolation reaction M-OH + HO-M → M-O-M + H<sub>2</sub>O formation of oxo bridge

Difference between Si<sup>4+</sup> and M (Al<sup>3+</sup>, Fe<sup>3+</sup>, Zr<sup>4+</sup>...)?

Si coordination number 4, tetrahedral geometry (point group  $T_d$ ) M coordination number 6, octahedral geometry (point group  $O_h$ )

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#### 5) Sol-gel processes d) Inorganic-organic hybrid materials

Possibility of embedding organic molecules into an inorganic shell →Application for dyes, catalysts, sensor compounds, biomolecules, biosensors (enzymes, antibody...)

#### Ex.: $R'Si(OR)_3 + 3/2 H_2O \rightarrow 1/n (R'SiO_{1.5})n + 3 ROH$

➔ formation of cages: triangular prism, cube, pentagonal prism See figures

→ formation of films and coatings: modification of surfaces properties

 mechanical protection against corrosion, abrasion, scratching
 optical application (mirrors for high power lasers)
 hydrophilic versus hydrophobic surfaces

 Liquid on a solid → interfacial energy or surface tension

 dE = γdσ
 γ = surface tension in N m<sup>-1</sup> or J m<sup>-2</sup>

 See figure

**5) Sol-gel processes d) Inorganic-organic hybrid materials** 

 $\Delta E (per m^2) = \gamma_{SL} + \gamma_{LG} \cos \theta - \gamma_{SG}$ 

- ∆E < 0 → liquid will spread spontaneously onto the whole surface</li>
 → wetting behavior

 $-\Delta \mathbf{E}=\mathbf{0}$ 

→ equilibrium
 → γ<sub>SL</sub> + γ<sub>LG</sub> cosθ = γ<sub>SG</sub>
 → Young's relation
 → determination of contact angle

- 0 < θ < 90 ° 90 < θ < 140 ° 140 ° < θ
- → hydrophilic surface
- $90 < \theta < 140^{\circ}$   $\rightarrow$  hydrophobic surface
  - → superhydrophobic surface

→ video magic sand.
→ video interfacial forces